

# Product data Sheet

### Oak Vulcano Sawn Texture Natural Oil



#### Installation Methods

Fully Bonded	Yes (recommended)
Nailed	Brad Nail Through Tongue
Floated on Underlay	Yes (PVA Tongue & Groove)
Over Joist	19mm only @ 400mm centres
Over Underfloor Heating	Yes (see below)

Mafi Natural Wooden Floors are suitable for use over under floor heating systems. Please have a look into the Mafi guide for installing over underfloor heating. With a room temperature of 21 °C the floor's surface temperature should be a maximum of 29 °C and should not exceed this temperature.

Please refer to Mafi installation over underfloor heating guide for full instructions.

#### Grading Criteria

## Product Details

Product Code	EIVURKN
Product Collection	Basic Oak
Construction	Solid 3 layered engineered
Species	European Oak
Grade	Molto
Pattern	Plank
Vulcano	YES
Finish	Natural Oil
Surface	Sawn texture
Profile	tongue & groove
Edge Profile	micro bevel on long sides
Top layer	4.5mm
Middle layer	Spruce
Back layer	4.5mm
Adhesive	PVA Manufacture with water, carbon,
	lime & acetic acid
Thickness	16mm or 19mm   Wide Plank 19mm
Widths	155mm   185mm   240mm
Lengths	1800mm   2000mm   2400mm
Wide Plank	4000mm   5000mm x 185mm   240mm   260mm   280mm   300mn
Maintainance	Visit www.mafi.com.au/maintainance
Residential Warranty	25 year structure warranty
Commercial Warranty	5 year warranty

Branches	healthy knots are permitted	
Cracks	end- and stress cracks up to 300mm	
Cotter	not permitted	
Worn	not permitted	
Discolourisation	permitted	
Grain	permitted	
Sorting Picture	N/A	
Color Difference	is a characteristic of natural wood	

#### Technical Criteria

Origin	Austria
Responsible Certification	Living Product Challenge, Declare
	Label red list free, FSC, MAS
	green certificate, 0 waste solution
Janka Hardness Rating	34 N/mm <sup>2</sup>
Formaldehyde Emission	E1
Pentachlorophenol Emission	< 5 ppm
Slip Testing	R11 P3
European fire classification	CFL-s1
Reaction to fire   Floors (CRF)	3.3 kW/m <sup>2</sup>
Reaction to fire   Walls & Ceilings	Group 3
Thermal Resistance	0.07 - 0.17 m <sup>2</sup> *K/W



附 Sydney

P: 02 9698 7877 mike@mafi.com.au mafi.com.au 附 Melbourne

m: 0424 505 133 timh@mafi.com.au mafi.com.au M Singapore

m: 9226 5395 mike@mafi.com.sg mafi.com.sg



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# References



Variations in colour emphasize the beautiful appearance of this superior, mid-brown floor.



Sydney P: 02 9698 7877 mike@mafi.com.au mafi.com.au 附 Melbourne

m: 0424 505 133 timh@mafi.com.au mafi.com.au Singapore m: 9226 5395 mike@mafi.com.sg mafi.com.sg



## Oak Vulcano Sawn Texture Natural Oil

# mafi stands for sustainable and natural wooden floors

At the core of mafi's philosophy is direct human contact with the natural material wood, because this contact has a positive effect on all our senses, whether we're at home, at work, or in a restaurant.

Our manufacturing process focuses on finishing the surfaces with natural oils and then drying them naturally in fresh air. The self-regenerative and antibacterial effects of the wood are also preserved.

mafi therefore stands for wood instead of plastic, for natural colour instead of artificial stained or painted colour, and for unique quality instead of interchangeability. mafi wood floors are made with only natural elements and have no toxins, whereas artificial products can potentially be unhealthy, especially after long time periods. Therefore, a "wood floor" becomes a plastic floor supported by wood. There is no known physical health benefit to a plastic coated wood floor whereas a wood floor that is natural has multiple health benefits.

# Installations

Mafi floors should be installed by an experienced floor installer or competent carpenter. Please find mafi installation guide here www.mafi.com.au/installation/ If unsure on how to best install please contact one of our timber floor consultants to get assistance on selecting the best installation method.

# Moisture content of the wood

The moisture content of mafi natural wooden floors is between 6 – 8 % ex works. (exception: all Vulcano floors are between 2 – 5 %). This is guaranteed through special analysers which are continuously calibrated.

## Usage

All mafi natural wood floors comply with CE directives in accordance with ÖNORM EN 14342.

# Due diligence

The subsurface as well as the goods for installation has to be checked if the standards are kept to the following:

Parquet works DIN 18356;

Wooden floors: DIN EN 13489;

Tolerances in building construction DIN 18202

Each plank or panel has to be checked regarding proper quality prior to installation.

The completion of a heating protocol is imperative if an installation on underfloor heating is realized.



Sydney P: 02 9698 7877 mike@mafi.com.au mafi.com.au 附 Melbourne

m: 0424 505 133 timh@mafi.com.au mafi.com.au Singapore
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mafi.com.sg